



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5549-013
Job Sheet 170772



Part No: D5549-013

Job Qty: 2 ea

Part Name: Aft Beam Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: D5549 REV.B IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP IPP REV:B 18.01.17 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/1/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs		3/2/18	0.00	1.17	Small Fab-9		
120	QC	2 pcs		3/2/18	0.00	0.00	QC5		
130	Packaging	2 pcs		3/2/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea		3/2/18	0.00	0.00	QC21		

Part Op 110 - 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 with bolts and quick pin to Aft Beam. Torque nut as Descriptions: per dwg. (see note 8) 3- Install D5550-043 to Aft Beam. Torque nut as per dwg. (see note 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A	Bolt	20 Ea (10 ea)	90-Start up Operation	
CBL-1240	Cable	5.6000 ft (2.8 ea)	90-Start up Operation	
CBL-460	Loop Sleeve	8 Ea (4 ea)	90-Start up Operation	
D5549-3	Aft Beam	2 Ea (1 ea)	90-Start up Operation	
D5550-043	Aft Outboard Beam Assembly	2 Ea (1 ea)	90-Start up Operation	
D5553-1	Bracket	4 Ea (2 ea)	90-Start up Operation	
MS17984-C625	Pin, Quick Release	4 Ea (2 ea)	90-Start up Operation	
MS20002C6	Washer	12 Ea (6 ea)	90-Start up Operation	
MS21042L4	Nut	20 Ea (10 ea)	90-Start up Operation	
MS21042L6	Nut	12 Ea (6 ea)	90-Start up Operation	
MS21250-06026	Bolt	12 Ea (6 ea)	90-Start up Operation	
NAS1149D0463J	Washer	40 Ea (20 ea)	90-Start up Operation	
NAS1149D0663J	Washer	12 Ea (6 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002718	S063955	AN4-26A	Bolt	s035648	ST342	20
002718	S044562	D5549-3	Aft Beam	S044561	ST476	2
002718	S064001	D5553-1	Bracket	s060047	ST176	4
002718	S063938	MS17984-C625	Pin, Quick Release	fm138521	GA006	4
002718	S063937	MS20002C6	Washer	s027732	ST314	12
002718	S063936	MS21042L4	Nut	s045901	ST303	20
002718	S063935	MS21042L6	Nut	s034399	ST303	12
002718	S063934	MS21250-06026	Bolt	fm138484-40	GA011	12
002718	S063933	NAS1149D0463J	Washer	s045845	ST263	40
002718	S063931	NAS1149D0663J	Washer	s024481	ST263	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/23/18 11:44 AM dart.quirion.sonia



Container No: S064494



Part: D5549-013

Job No: 170772

Serial No/Batch: S064494

Revision: B

Inspector:

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Date: 04/24/18